

FIG. 2

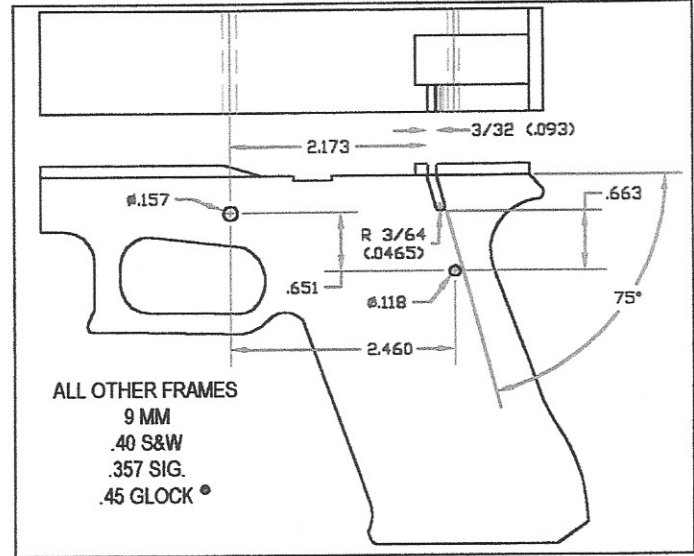
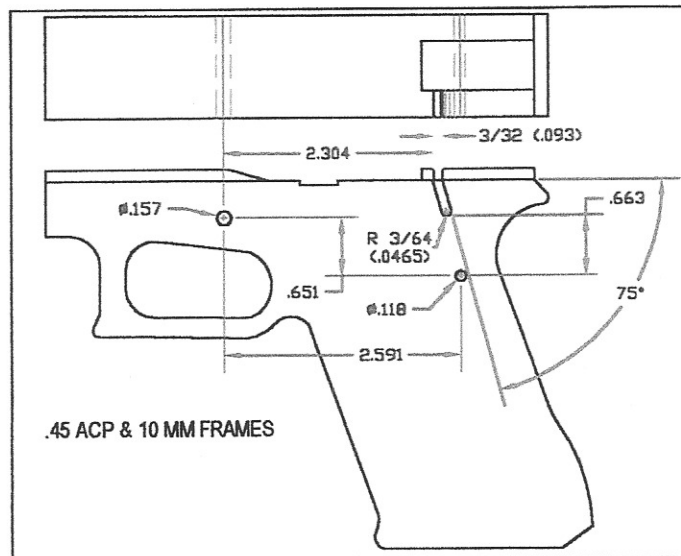
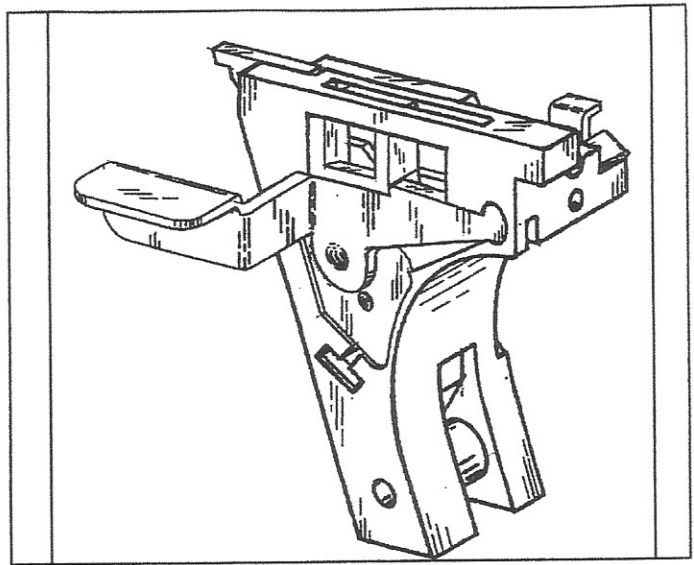
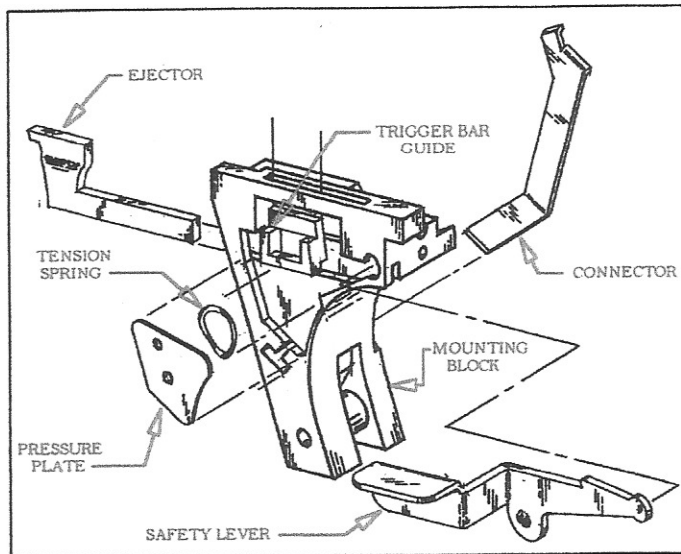


FIG. 1

## INSTALLATION INSTRUCTIONS - MANUAL SAFETY KIT (MSK) - GLOCK® Pistol

If you are not thoroughly familiar with the detailed disassembly and reassembly of your GLOCK® Pistol, DO NOT attempt installation of MSK.

Be sure your pistol is pointed in a safe direction and unload it - check it again, to be sure it is in fact UNLOADED.

1. Remove the slide and barrel assembly from the frame.
2. Remove the trigger housing block and trigger group from the frame.
3. Review frame diagram, Fig. 1, note different dimensions for 45 ACP and 10 mm pistols and all other models.
- \* 4. Use the above correct dimensions for your particular pistol. Mark your frame for the slot that is required for the manual safety lever.
5. Cut the slot as marked on your frame - work slowly and carefully using a dremel tool and a small cutting burr or a small diameter coarse round file.
6. Be sure the slot you have is clean and free of plastic particles.
7. Remove the trigger bar assembly, trigger spring, ejector and connector from your trigger mechanism housing block.
8. Fit your ejector and connector into the new Manual Safety Trigger Mechanism housing block.
9. Lube with a light grease the contact surfaces of the component parts of the Manual Safety Kit.
10. Assemble the component parts as shown in Fig.2 - at the same time fit trigger bar and trigger spring into trigger mechanism housing.

**IMPORTANT:** Pressure spring should be fit in place with high points at 12:00 and 6:00 facing out from trigger mechanism housing against pressure plate. Trigger Bar Guide should be forward and safety lever should be in safe (UP) position as shown in Fig.2. Fit drop safe end of the trigger bar's crusiiform through Trigger Bar Guide of safety assembly.

11. Install the entire assembly into frame and insert all frame pins.
12. Fit slide back onto frame and bench test.

When ON SAFE (Lever up) the slide will function normally, allowing loading and unloading while the trigger bar is locked in place.

When OFF SAFE (Lever Down) weapon is ready to fire.

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\* Frame Slot Locating Fixtures Available at: [www.cominolli.com](http://www.cominolli.com)

